

SPH1+ - 2

Work Order ID 116269 - 2

\*116269\*

Page 1

Item ID: D4728-055

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Cabin Lights #3

Stop \*NS2\*

Start Date: 4/10/2014 Start Qty: 2.00

\*2\*

Cust Item ID:

Required Date: 7/9/2014 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Approvals:

Process Plan: CZ

Date: 14/04/10

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4728	D								

110 0.00

\*110\*

Outsource8

Outsource process- Eagle

Memo

Issue P/O to Eagle : 23732

Manufacture as per dwg

Ship to Eagle: qty of (1) D4638-1

Certificate of conformity required

CZ 14/04/10 X5

120 Receive & Inspect for Damage & Mat'l Certs 0.00

\*120\*

Packaging

Packaging

Memo

Inspect and check certificate of conformity

P14/04/10 (3)

# Work Order ID 116269

\*116269\*

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Thursday, April 10, 2014 9:26:31 AM

Item ID: D4728-055 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Cabin Lights #3  
 Start Date: 4/10/2014 Start Qty: 2.00 \*2\* Cust Item ID:  
 Required Date: 7/9/2014 Req'd Qty: 2.00 \*2\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC4- 100% Inspect kits for completeness  Memo	0.00 0.00				3			
140 *140* Packaging Packaging	Identify as per dwg & Stock Location: MF  Memo	0.00 0.00				③			
150 *150* QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00 0.00							

③ SAG 14/05/20

14/5/21 MF  
 14-5-20

# Picklist Print

Thursday, April 10, 2014 9:26:30 AM

Page 1

Work Order ID: 116269

\*116269\*

Parent Item: D4728-055

\*D4728-055\*

Parent Item Name: Cabin Lights #3

Start Date: 4/10/2014

Required Date: 7/9/2014

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 12.11.09 NEW ISSUE DD VERF:JLM  
B 13/07/24 DWG. UPDATE DL VERIFIED BY:JLM

IPP REV.

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4638-1		Manufactured	No				Each	11.0000					
*D4638-1*									**				
Led Light													
				<u>Location</u>									
				ST124				11					
					111296			11					
D4728-055P		Purchased	No				Each	0.0000					
*D4728-055P*									**				
Cabin Lights #3													

B112121

Loc Qty

Loc Code

2/5

C 214/104/23

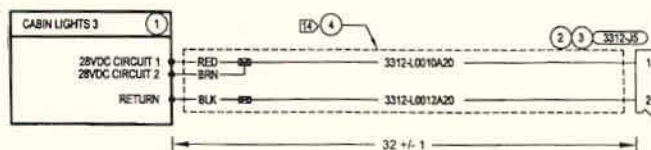
2

P. 4/14/15/16

U

LIST OF MATERIALS				
QTY PER	ITEM	PART NUMBER	DESCRIPTION	SUPPLIER
1	1	D4638-1	CABIN LIGHTS	DART
1	2	1-480303-0	CONNECTOR	TYCO ELECTRONICS
A/R (2)	3	60617-1	CONTACTS	TYCO ELECTRONICS
A/R (32)	4	XPF-1/4	EXPANDABLE SLEEVING	EDMO

CX14/04/10  
W/O: 116269



D4728-055 CABIN LIGHT #3 ASSY.

# NOTES:

- ALL NEW UNSHIELDED WIRE USE M22759/41-XX-9 TYPE WIRE UNLESS OTHERWISE SPECIFIED (M22759/41-XX-X IS NOT INTENDED TO BE USED IN SOLDER APPLICATIONS. SOLDERABILITY CAN BE ACHIEVED WITH THE PROPER SOLDER. USE CRIMP SPLICES FOR REPAIR).
- ALL NEW THISTED SHIELDED CABLE USE M27500-XX-TGxT14 TYPE CABLE UNLESS OTHERWISE SPECIFIED.
- ALL WIRES 20 AWG UNLESS OTHERWISE SPECIFIED.
- IDENTIFY/CL-DE ALL WIRES AND CABLES IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- KEEP ALL JAMBERS, LOGIC STRAP, POWER, CHASSIS AND SIGNAL GROUND WIRES AS SHORT AS POSSIBLE.
- ALL SPLICES MUST CONFORM TO MIL-S-81824, OR EQUIVALENT AND BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL TERMINALS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL ELECTRICAL GROUNDING AND BONDING TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL CONNECTORS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ENSURE ALL UNUSED CONNECTOR CONTACTS ARE FILLED WITH SPARE PINS/sockets OR PLASTIC GROMMET SEALING PLUGS.
- A DOT (•) BEFORE A CONNECTOR CONTACT LETTER DENOTES LOWER CASE.
- UNITS: INCHES UNLESS OTHERWISE NOTED.
- IDENTIFY CONNECTORS WITH SHRINK SLEEVE LABELS.
- EQUIVALENT PARTS ARE ACCEPTABLE TO USE.

REASED  
14.01.09

DESIGN	DATE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DATE	DRAWING NO.	REV. D
CHECKED	DATE	D4728	SHEET 11 OF 15
MFG. APPR.	DATE	TITLE	SCALE
APPROVED	DATE	UTILITY INTERIOR WIRING HARNESS	NTS
DE APPR.	DATE	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR DISCLOSED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	14.01.09		





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO23732**

Purchase Order Date 4/9/2014

PO Print Date 4/29/2014

Page Number 12 of 14

Order From : VU-EAG002

EAGLE COPTERS MAINTENANCE LTD.  
823 MCTAVISH ROAD N E  
CALGARY, AB T2E 7G9  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone 403-250-7370

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency USD

FOB Destination-Collect

Line Total: \$1,750.00

30	D4728-053P	Cabin Lights #2	7/9/2014	5.00	\$350.00	\$1,750.00
			Yes	Each		
			7/9/2014			

\*\*\*NOTE\*\*\*

Manufacture as per drawing D4728 rev.D  
B116299

Line Total: \$1,750.00

31	D4728-055P	Cabin Lights #3	5/9/2014	5.00	\$350.00	\$1,750.00
			Yes	Each		
			5/9/2014			

\*\*\*NOTE\*\*\*

Manufacture as per drawing D4728 rev.D  
B116269

Line Total: \$1,750.00

32	D4728-055P	Cabin Lights #3	6/9/2014	5.00	\$350.00	\$1,750.00
			Yes	Each		
			6/9/2014			

\*\*\*NOTE\*\*\*

Manufacture as per drawing D4728 rev.D  
B113706

Note:

4/29/2014



INNOVATIVE HELICOPTER SOLUTIONS

# PACKING SLIP

DATE: 15 May 14

Page 1

FROM: Eagle Copters Maintenance Ltd.

823 McTavish Rd. NE

Calgary, AB, Canada

T2E 7G9

SHIP TO : DART Aerospace

ITEM NO.	QUANTITY ORDERED	QUANTITY SHIPPED	BACK ORDERED	PART NUMBER	BATCH / S/N NUMBER	CUSTOMER PURCHASE ORDER	EAGLE WORK ORDER	DESCRIPTION
1	5	5	0	D4728-041P	N/A	P.O.23732	51207	LH Cabin Speaker #1
2	5	5	0	D4728-042P	N/A	P.O.23732	51207	RH cabin Speaker #1
3	5	5	0	D4728-043P	N/A	P.O.23732	51207	LH Cabin Speaker #2
4	5	5	0	D4728-044P	N/A	P.O.23732	51207	RH Cabin Speaker #2
5	5	5	0	D4728-045P	N/A	P.O.23732	51207	LH Cabin Speaker #3
6	5	5	0	D4728-046P	N/A	P.O.23732	51207	RH Cabin Speaker #3
7	5	5	0	D4728-047P	N/A	P.O.23732	51207	FWD Advisory Light
8	5	5	0	D4728-049P	N/A	P.O.23732	51207	ADT Advisory Light
9	3	3	0	D4728-051P	N/A	P.O.23732	51207	Cabin Lights #1
10	3	3	0	D4728-053P	N/A	P.O.23732	51207	Cabin Lights #2
11	3	3	0	D4728-055P	N/A	P.O.23732	51207	Cabin Lights #3

**CERTIFICATE OF COMPLIANCE**

EAGLE COPTERS CERTIFIES THAT THE ITEMS OR MATERIALS COVERED BY THIS DOCUMENT HAVE BEEN INSPECTED AND TESTED IN ACCORDANCE WITH THE TECHNICAL SPECIFICATIONS OF THE CONTRACT AND THAT ALL INSPECTION OPERATIONS AND TESTS HAVE BEEN COMPLETED AND THE PRODUCTS COMPLY IN EVERY RESPECT WITH THE RELEVANT PARTICULAR SPECIFICATIONS, DRAWINGS, AND RELEVANT STANDARDS AND REGULATIONS IN FORCE.

**DISTRIBUTOR STATEMENT OF CONFORMANCE**

I HEREBY CERTIFY THAT THE AIRCRAFT PARTS DESCRIBED HEREON WERE ACQUIRED FROM A SOURCE OF SUPPLY THAT IS CONSISTENT WITH THE CONDITIONS UNDER WHICH TRANSPORT CANADA APPROVED DISTRIBUTOR APPROVAL NUMBER 6-81 HAS BEEN GRANTED

AUTHORIZED INSPECTOR: *D. Rowe*  
TCCA APPROVAL NO. 6-81





Work Order Number: 51207

Cabin Harnesses

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 32.4**Discrepancy:Assemble D4728-055P As  
Per DWG D4728 Rev. D  
B113706Resolution:**32.4 Work Done By:**Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
1-480303-0	CONNECTOR		LT-14-002352	New	1
60617-1	CONTACT		LT-14-002050	New	3
XPF-1/4	EXPANDABLE SLEEVING		LT-14-007137	New	3

**Squawk: 32.5**Discrepancy:Assemble D4728-055P As  
Per DWG D4728 Rev. D  
B113706Resolution:**32.5 Work Done By:**Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
1-480303-0	CONNECTOR		LT-14-002352	New	1
60617-1	CONTACT		LT-14-002050	New	3
XPF-1/4	EXPANDABLE SLEEVING		LT-14-007137	New	3

**Squawk: 32.6**Discrepancy:Assemble D4728-055P As  
Per DWG D4728 Rev. D  
B116269Resolution:Assembled D4728-055P As  
Per DWG D4728 Rev. D  
B116269. Function tested  
servicable.**32.6 Work Done By: Eric Olberg***The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Graeme Rowe on 5/15/2014Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
M22759/41-20-9	WIRE		LT-14-004968	New	7
1-480303-0	CONNECTOR		LT-14-002154	New	1
60617-1	CONTACT		LT-14-001969	New	3
XPF-1/4	EXPANDABLE SLEEVING		LT-14-006249	New	3

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*

\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*

Work Order Number: 51207

Cabin Harnesses

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 32.7**Discrepancy:

Assemble D4728-055P As

Per DWG D4728 Rev. D

B116269

Resolution:

Assembled D4728-055P As

Per DWG D4728 Rev. D

B116269. Function tested  
servicable,**32.7** Work Done By: Eric Olberg*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Graeme Rowe on 5/15/2014Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
M22759/41-20-9	WIRE		LT-14-004968	New	7
1-480303-0	CONNECTOR		LT-14-002154	New	1
60617-1	CONTACT		LT-14-001969	New	3
XPF-1/4	EXPANDABLE SLEEVING		LT-14-006249	New	3

**Squawk: 32.8**Discrepancy:

Assemble D4728-055P As

Per DWG D4728 Rev. D

B116269

Resolution:

Assembled D4728-055P As

Per DWG D4728 Rev. D

B116269. Function tested  
servicable.**32.8** Work Done By: Eric Olberg*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Graeme Rowe on 5/15/2014Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
M22759/41-20-9	WIRE		LT-14-004968	New	7
1-480303-0	CONNECTOR		LT-14-002154	New	1
60617-1	CONTACT		LT-14-001969	New	3
XPF-1/4	EXPANDABLE SLEEVING		LT-14-006249	New	3

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